

Data sheet

CONTOUR CHECK SHAPE

Contour measurement and surface defects detection for rolled long products by means of laser light sectioning

Characteristics

- Applicable to various profile types with a max. temperature of 1200 °C
- Detection of geometrical deviations of nominal profile, rolling, and surface defects
- Temperature stabilized setup
- Closed thermal design for extreme conditions
- Standardized setup for measuring ranges from 50 mm to 500 mm, bigger measuring ranges upon request
- High accuracy and simple calibration
- Intuitive SMART CORE PRO software for visualization and documentation

Keasuring range (mm)CONTOUR SHAPE 50CONTOUR SHAPE 100CONTOUR SHAPE 150CONTOUR SHAPE 250CONTOUR SHAPE 250Measuring range (mm)50100150250500Accuracy (trueness) (mm)±0,015±0,025±0,040±0,065±0,100Repeatability (precision) [mm]0,0030,0060,0090,0150,030Number of cameras (pc)4444Frame width [mm]12701270147017702400Frame height [mm]12801480168021702590Frame depth [mm]370470550640745Passline height [mm]450540640780890Frame weight [kg]3554355858951370Rositioning system (optional)✓✓✓✓Blower✓✓✓✓✓Air Coptional, dimension- ing depends on ambi- ent conditions)✓✓✓Pyrometer (optional)✓✓✓✓						
[mm] 30 100 130 230 300 Accuracy (trueness) [mm] ±0,015 ±0,025 ±0,040 ±0,065 ±0,100 Repeatability (precision) [mm] 0,003 0,006 0,009 0,015 0,030 Number of cameras [pc] 4 4 4 4 4 Frame width [mm] 1270 1270 1470 1770 2400 Frame height [mm] 1280 1480 1680 2170 2590 Frame depth [mm] 450 540 640 780 890 Frame weight [kg] 355 435 585 895 1370 Positioning system (optional) ✓ ✓ ✓ ✓ ✓ Air cooling unit (optional, dimensioning depends on ambient conditions) ✓ ✓ ✓ ✓ ✓		CHECK	CHECK	CHECK	CHECK	CHECK
[mm] ±0,013 ±0,025 ±0,040 ±0,068 ±0,100 Repeatability (precision) [mm] 0,003 0,006 0,009 0,015 0,030 Number of cameras (pc) 4 4 4 4 4 Frame width [mm] 1270 1270 1470 1770 2400 Frame height [mm] 1280 1480 1680 2170 2590 Frame depth [mm] 370 470 550 640 745 Passline height [mm] 450 540 640 780 890 Frame weight [kg] 355 435 585 895 1370 Positioning system (optional) ✓ ✓ ✓ ✓ ✓ ✓ Air cooling unit (optional, dimensioning depends on ambient conditions) ✓ ✓ ✓ ✓ ✓		50	100	150	250	500
Number of cameras [pc] 4		±0,015	±0,025	±0,040	±0,065	±0,100
Epc] 4		0,003	0,006	0,009	0,015	0,030
Frame height [mm] 1280 1480 1680 2170 2590 Frame depth [mm] 370 470 550 640 745 Passline height [mm] 450 540 640 780 890 Frame weight [kg] 355 435 585 895 1370 Positioning system (optional) ✓ ✓ ✓ ✓ ✓ Air cooling unit (optional, dimensioning depends on ambient conditions) ✓ ✓ ✓ ✓ ✓		4	4	4	4	4
Frame depth [mm] 370 470 550 640 745 Passline height [mm] 450 540 640 780 890 Frame weight [kg] 355 435 585 895 1370 Positioning system (optional) ✓ ✓ ✓ ✓ ✓ Blower ✓ ✓ ✓ ✓ ✓ Air cooling unit (optional, dimensioning depends on ambient conditions) ✓ ✓ ✓ ✓	Frame width [mm]	1270	1270	1470	1770	2400
Passline height [mm] 450 540 640 780 890 Frame weight [kg] 355 435 585 895 1370 Positioning system (optional)	Frame height [mm]	1280	1480	1680	2170	2590
Frame weight [kg] 355 435 585 895 1370 Positioning system (optional)	Frame depth [mm]	370	470	550	640	745
Positioning system (optional) Blower Air cooling unit (optional, dimensioning depends on ambient conditions)	Passline height [mm]	450	540	640	780	890
(optional) Blower Air cooling unit (optional, dimensioning depends on ambient conditions)	Frame weight [kg]	355	435	585	895	1370
Air cooling unit (optional, dimensioning depends on ambient conditions)		✓	✓	✓	✓	✓
(optional, dimensioning depends on ambient conditions)	Blower	✓	✓	✓	✓	✓
Pyrometer (optional) 🗸 🗸 🗸	(optional, dimension- ing depends on ambi-	✓	✓	✓	✓	✓
	Pyrometer (optional)	✓	✓	✓	✓	✓

Standard

Control cabinet with HMI • Control panel including controller • Several software licenses

Several temperature and air flow sensors • Measuring rate up to 2000Hz

Cable set • Calibration set • Blower • Set of hoses • Water conditioning unit • Fluid connection set

Optional

Detectable rolling defects



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